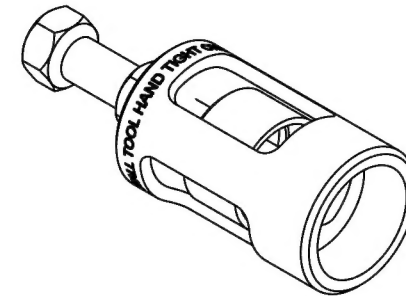
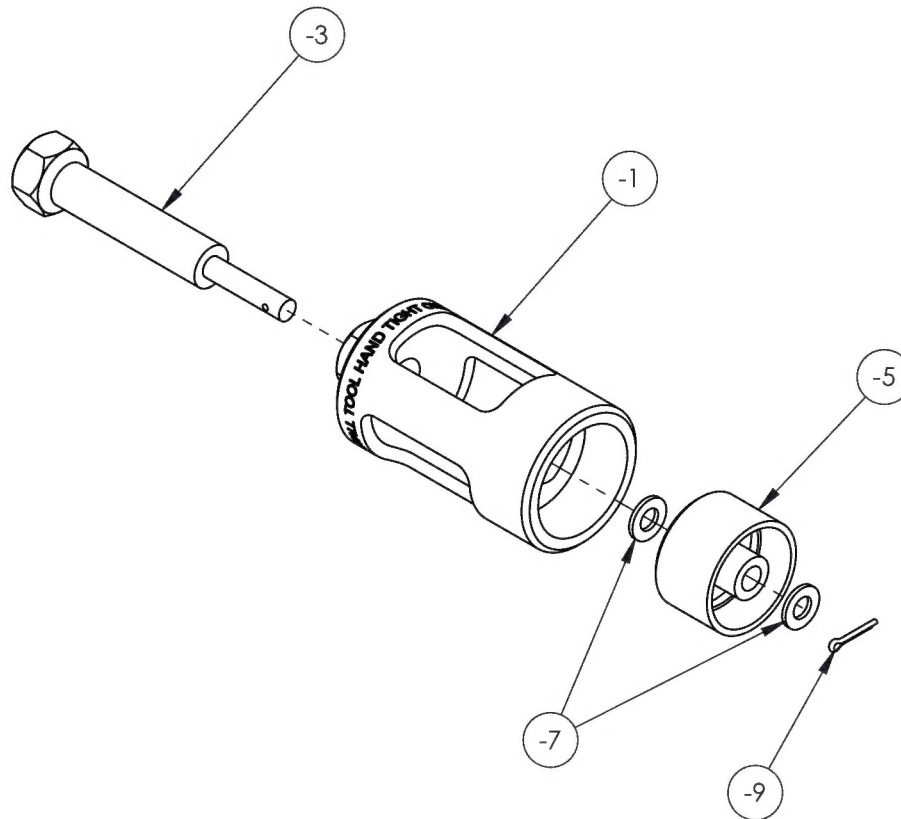


This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.


REVISIONS			
REV	DESCRIPTION	DATE	INITIAL

UNDER REVIEW

URF 19-1189 19.11.01 (VM)



NOTE:
REF. BELL T/N: 412-240-024-101.

 RED BARN MACHINE	
TITLE TOOL SET	
DWG NO. RBT400323	REV
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: GILBERT APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 212, 412
SCALE 1:2	DATE 2/11/2013
SHEET 1 OF 4	

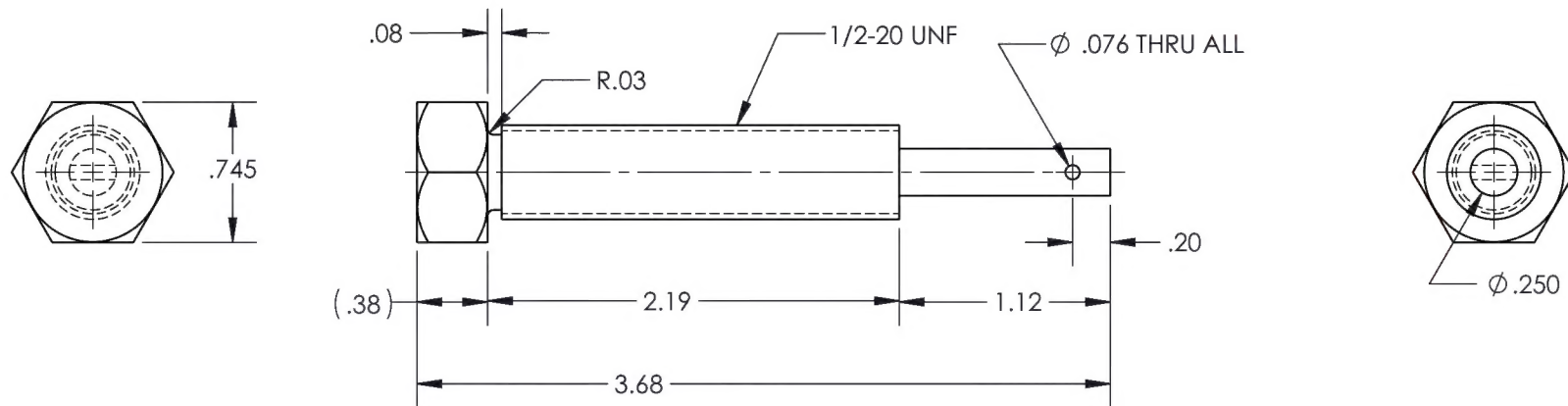
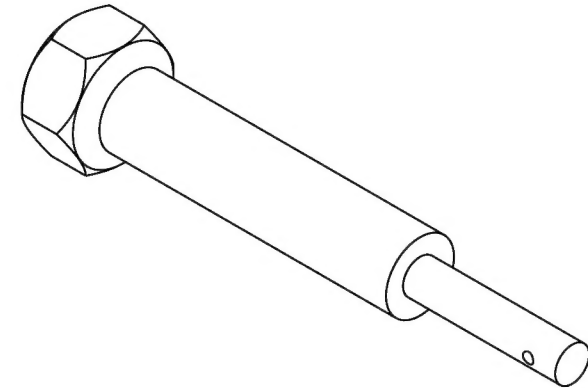
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	CAGE	4140 Q & T	Ø1-3/4 X 3-3/8	2
			-3	1	BOLT	4140 Q & T	Ø7/8 X 3-3/4	3
			-5	1	THREADED END	4140 Q & T	Ø1-1/2 X 1	4
		B/O	-7	2	WASHER	STEEL	1/4 MCMaster-CARR #95229A430	1
		B/O	-9	1	COTTER PIN	STEEL	Ø1/16 X 1/2 MCMaster-CARR #98338A100	1

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

UNDER REVIEW

URF 19-1189 19.11.01 (VM)

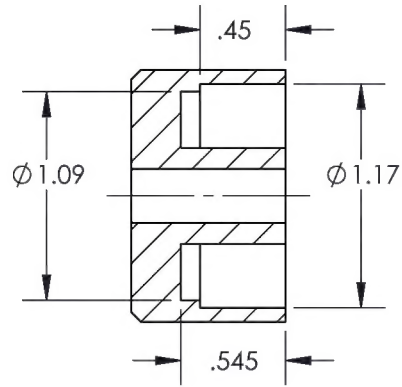


(-3)
BOLT

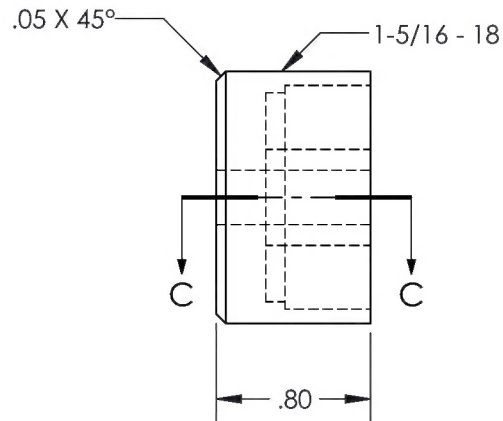
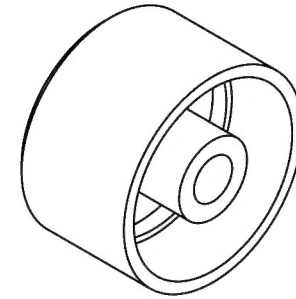
RED BARN MACHINE	
TOOL SET	
DWG NO.	RBT400323-3
MAT'L 4140 Q & T	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	APPROVED <i>D Weil</i> HEAT TREAT FINISH CAD PLATE YELLOW SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 212, 412
SCALE 1:2	DATE 2/11/2013
SHEET 3 OF 4	

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

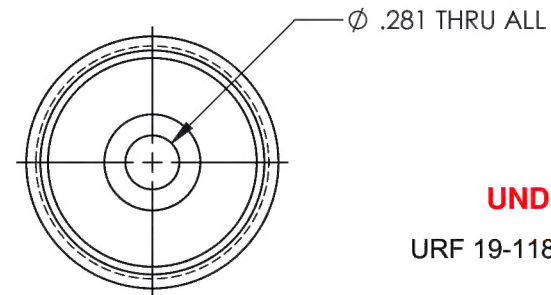
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED




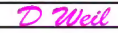
SECTION C-C
SCALE 1 : 1



(-5)
THREADED END



UNDER REVIEW
URF 19-1189 19.11.01 (VM)

 RED BARN MACHINE	
TITLE TOOL ASSY	
DWG NO. RBT400323-5	REV
MAT'L 4140 Q & T	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	APPROVED  HEAT TREAT FINISH CAD PLATE YELLOW SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 212, 412
SCALE 1:2	DATE 2/11/2013
SHEET 4 OF 4	